

BIOREMEDIATION OF HEAVY METAL FROM WASTE WATER USING ACTIVATED MAIZE COB AS BIOSORBENT

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Abstract	Activated maize cob (amc), an agro-waste was utilized as a biosorbent for the removal of Pb^{2+}
	and Cu^{2+} ions from simulated waste water. Batch experiments were conducted to determine the
	effects of varying contact time, initial metal ion concentration, adsorbent dosage, pH and
	temperature of adsorption on adsorption equilibrium capacity (q_e) and percentage removal (%
	R). % R increases with increasing adsorbent dosage for the two metal ions. It also increases
	with increase in temperature from 20°C to 60°C for Cu^{2+} but decreases with temperature
	increase for Pb^{2+} in the same range of temperature. The maximum adsorption of Pb^{2+} was found
	to be 95.65% at contact time of 20 minutes while that of Cu^{2+} was found to 93.97% at contact
	time of 30 minutes. Thermodynamic parameters such as ΔH and ΔS were determined. ΔH and
	ΔS for Pb^{2+} were -32.26 KJ/mol and -79.50 J/mol/K respectively while those of Cu^{2+} were 22.88
	KJ/mol and 92.12 J/mol/K respectively. The kinetics of the adsorption mechanism of Cu^{2+} and
	Pb ²⁺ on the adsorbents was evaluated using Pseudo-first order rate, Pseudo-second order rate,
	Elovich equation, power function and intra-particle diffusion and film diffusion. The results
	show that Pseudo-second order model provides a more appropriate description of the metal
	ions adsorption. Adsorption isotherms were determined and correlated using Langmuir,
	Freundlich, Harkins and Jura, Temkin, Halsey and Dubinnim-Radushkevich models. These
	morphological investigations by FTIR and SEM analysis showed that activated maize cob has
	active pores and ionisable functional groups at the surface which enhance its adsorption
	capacity. It is therefore concluded that locally available maize cob can be activated and used as
	sorbent for heavy metals (Pb^{2+} and Cu^{2+}) removal, representing an effective and
	environmentally clean utilization of waste matter.

Keywords Copper, lead, activated maize cob, adsorption.

INTRODUCTION

Water pollution due to the presence of heavy metals in water and wastewaters has been a major cause of concern for environmental scientists and engineers. Rapid industrialization and urbanization have resulted in the generation of large quantities of aqueous effluents, many of which contain high levels of toxic pollutants (Krishnani et. al.2004). Several episodes of heavy metal contamination in aquatic environment have increased the awareness about heavy metal toxicity (Upendra, 2006). Among these, Minamata tragedy due to Mercury poisoning and "Itai-Itai" disease in Japan due to cadmium toxicity are well known (Upendra, 2006). Few years back, cases of lead poisoning were reported in Zamfara State, Nigeria; which led to the death of several people and animals as a result of lead contamination of water bodies (streams and rivers) and the environment (Sadeeq, 2010 and Isah, 2010). Various physicochemical and biological processes are usually employed to remove pollutants from industrial waste water before discharge into the environment. In case of treatment of adsorptive pollutants like heavy metals and ionic dyes, however, most of the conventional treatment processes, especially chemical precipitation or coagulation, become less effective and more expensive when the adsorbates are in a low concentration range (Crini 2006). Although ion exchange resins and



activated carbons have long been recognized as effective commercial adsorbents for treating industrial waste water containing adsorptive pollutants, their high cost and low efficiency have limited their commercial use in actual industrial scenario (Aydin et. al., 2008). The presence of heavy metals in the environment is thus of major concern because of their extreme toxicity and tendency for bioaccumulation in the food chain even in relatively low concentration (Okuo and Ozioko (2001); Malakul, et.al, 2002; Mohan and Singh, 2002).

MATERIALS AND METHODS

Collection and preparation of maize cob (Biosorbent)

Maize cob wastes were collected from a garden farm land in Abiriba in Ohafia LGA of Abia state, Nigeria. The maize cob wastes were properly washed with running water from tap to remove any dirt and other particulate matter that might interact with any sorbed metal ions. This was followed by washing with distilled water and sundry for some days. The dried samples were ground and sieved using 40-80nm sieve. The samples were stored in separate plastic air tight containers for further analysis. The sample was activated with phosphoric acid by mixing maize cob and phosphoric acid (14.8 M H₃PO₄) in the volume ratio of 1:3 and kept for 24 hours. After 24 hours, the soaked maize cob was washed severally with distilled water. The acidity of the sample was repeatedly monitored until the pH reading was within the range of 6-7 (that is almost neutral). The sample was then dried again and used for the analysis.

Preparation of heavy metal solutions (Sorbate)

Stock solution of Cu^{2+} ion was prepared by weighing 3.80 g of $Cu(NO_3)_2$.3H₂O into 1 litre (1000 ml) volumetric flask and make up with distilled water to have 1000 mg/L Cu^{2+} ion concentration in solution. Stock solution of Pb²⁺ ion was prepared by weighing 1.60 g of Pb(NO₃)₂ into 1 litre (1000 ml) volumetric flask and make up with distilled water to have 1000 mg/L Pb²⁺ ion concentration in solution. The experimental solutions were prepared by diluting definite volume of the stock solutions to get the desired concentrations.

Batch Adsorption Experiments

The experiment for the removal of the copper and lead from aqueous waste was conducted in 250 ml air tight Erlenmeyer flask by taking 100 ml of a known concentration of the heavy metal solution at room temperature. For each run, weighed amount of adsorbent was placed in the flask and agitated on a mechanical shaker at 150 revolution/minutes. The effect of contact time (15, 20, 30, 40, 50, 60 and 70 minutes), adsorbent dosage (2, 4, 6, 8, and 10 g), initial concentration of (50, 100, 150, 200 and 250 mg/L), pH (2, 4, 6, 8, 10 and 12) and temperature (293, 303, 313, 323 and 333 K) were studied. The flask containing the samples were withdrawn from the shaker at predetermined time intervals, filtered and the final concentrations of metal ions in the supernatant solutions were analyzed using the Atomic absorption spectrophotometer (AAS) (Model Perkin Elmer A Analyst 200). The pH of the solution was adjusted using 1M HCl or NaOH. All experiments were performed in duplicate and the mean value reported. Percentage removal of the heavy metal by the adsorbent during the experiments was calculated using the formula

% Removal =
$$\left(\frac{C_o - C_e}{C_o}\right) x \ 100\%$$

The amount of heavy metal adsorbed per unit weight of adsorbent at equilibrium will be calculated as $q_e = \left(\frac{C_0 - C_e}{w}\right)v$ 2

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Where C_o and C_e are initial and equilibrium concentrations of heavy metal ions respectively. V is the volume (L) of experimental solution and w is the mass (g) of the adsorbent used.

ADSORBENT CHARACTERIZATION

Surface morphology of the activated maize cob was analyzed using scanning electron microscope



(SEM) (Model-PHENOM ProX). Prior to scanning, some quantity of the adsorbent was placed on a double adhesive sticker placed in a sputter machine for 5 sec; this gave the adsorbent a conductive property. Sample (adsorbent) stud was fixed on a charge reduction sample holder, and then was charged in the SEM machine. The Fourier transform Infra-red (FTIR) analysis of activated maize cob was carried out by a FTIR spectrophotometer (Shimadzu-8400S). For sample analysis, 0.5 g of each sample was mixed with about the same amount of potassium bromide KBr. The mixture thus obtained was crushed in a mortar to obtain a homogeneous powder which was then introduced into a mould to obtain very fine plates. The plates were then introduced into the spectrophotometer for analysis. The wave number was found to vary between 4000 and 450 cm⁻¹. FTIR study was used to identify the different functional groups (active sites) available on the adsorbents.

THEORY

Thermodynamics Studies

Van't Hoff and Gibb's free energy equations were used to study the effect of adsorption of metal ions (Cu²⁺ and Pb²⁺) on activated maize cob. From the study of the temperature dependence of metal ions biosorption on activated maize cob, the free energy change ΔG , enthalpy change ΔH and entropy change ΔS was determined. Assuming that the activity coefficients are unity at low concentration, the apparent equilibrium constant K'_c of the biosorption is defined as [Aksu 2002 and Han et al. 2005]

$$K_{\rm c}' = \frac{C_{\rm ad,e}}{C_{\rm e}} = \frac{C_o - C_e}{C_o}$$

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Where C_o = initial metal ion concentration, $C_{ad,e}$ = the metal ion concentration on the adsorbent at equilibrium and C_e = concentration of the metal ion at equilibrium.

The K_c^\prime value is used in the equation below to determined the Gibb's free energy ΔG of biosorption

 $\Delta G = -RT \ln K'_c$

The Gibbs free energy equation is given by

 $\Delta G = \Delta H - T \Delta S$

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Combining equations 3 and 4 and rearranging, we obtain the Van't Hoff equation;

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6

 $\ln K_{c}' = \left\{-\frac{\Delta H}{R}\right\} \frac{1}{T} + \frac{\Delta S}{R}$

The enthalpy change ΔH and the entropy change ΔS can be obtained from the slope and intercept of the Van't Hoff plot of $\ln K'_c$ against 1/T or the Gibbs plot of ΔG against T.

ADSORPTION KINETICS

Adsorption kinetics were studied using Pseudo first order, pseudo-second order, power function, Elovich model, intra-particle diffusion model and Boyd kinetic model.

PSEUDO-FIRST ORDER MODEL

The simplified linear form of pseudo first order kinetic equation of Lagergren model based on equilibrium adsorption is expressed as

$$\log(q_e - q_t) = -\frac{k_1 t}{2.303} + \log q_e$$
 7

PSEUDO-SECOND ORDER MODEL

This can be linearised pseudo second order equation

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$$\frac{\mathrm{t}}{\mathrm{q}_{\mathrm{t}}} = \frac{1}{q_e}t + \frac{1}{q_e^2k_2}$$

Here k_2 is the rate constant (min g/mg) of second order adsorption. The linear plot of $\frac{t}{q_t}$ versus

t gave $\frac{1}{q_e}$ as slope and $\frac{1}{q_e^2 k_2}$ as intercept for adsorption of Cu²⁺ and Pb²⁺ ions onto the adsorbent.



The value of k_2 (min⁻¹g/mg) can be calculated from the intercept $\frac{1}{q_e^2 k_2}$ while q_e can be calculated

from the slope. The initial sorption rate h, is given by

 $h = q_e^2 k_2$

The rate constant k_2 , initial sorption rate h, and predicted q_e can be calculated from the plot of $\frac{t}{q_t}$ versus time t.

POWER FUNCTION KINETIC MODEL

The equation of power function kinetic model is given by

 $\log q_t = b \log t + \log a$ 10

where **a** is initial rate and **b** is the rate constant. A plot of log q_t versus log t yield a straight line graph with a slope of **b** and intercept of **loga**.

3.2.4 Elovich Kinetic model

The Elovich equation (sparks 1986) is generally given by

$$q_t = \frac{1}{\beta} \ln(\alpha\beta) + \frac{1}{\beta} \ln t \qquad 1$$

where α is the initial adsorption rate (mg/g) and β is the rate constant (mg/g/min) during any one experiment. A plot of q_t versus ln t yield a linear relationship with a slope of $\frac{1}{R}$ and intersect

of $\frac{1}{\beta} \ln (\alpha \beta)$ if the sorption process fits the Elovich equation.

INTRA-PARTICLE AND FILM DIFFUSION KINETICS

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The basic assumption with intra-particle diffusion model is that film diffusion is negligible and intra-particle diffusion is the rate determining step (Venkata et al. 2008). According to Weber and Morris (1963), if the rate limiting step is the intra-particle diffusion, then the amount adsorbed at any time t should be directly proportional to the square root of contact time t and shall pass through the origin. This is defined mathematically as

 $q_t = K_{id} t^{0.5}$

where $q_t (mg/g)$ is the amount adsorbed at time t (min.) and $k_{id} (mg/g/min^{0.5})$ is the intraparticle rate constant. The slope of the plot gives K_{id} while the intercept is C, the boundary layer effect. The larger the intercept observed, the greater will be the contribution of the surface sorption in the rate controlling step.

BOYD KINETIC MODEL

Due to the double nature of intra-particle diffusion (both film and pore diffusion), and in order to determine the actual rate controlling step involved in the adsorption process, the kinetic data were further analysed by using Boyd kinetic equation (Boyd et al. 1947) expressed as

$$F = \frac{6}{\pi^2} \exp(-Bt)$$
 13
and $F = \frac{q}{q_e}$ 14

where q_e is the amount of metal ion adsorbed at equilibrium (mg/g) and q represents the amount of metal ion adsorbed at any time t (min), F represent the fraction of metal ion adsorbed at any time t, and Bt is the mathematical function of F. Equation above can be rearranged and given by

Bt = -0.4977- ln (1-F) 15 The plot of $[-0.4977-\ln (1-F)]$ against t was employed to test the linearity of the experimental data. A straight line passing through the origin is an indication of adsorption processes governed by particle diffusion mechanism; otherwise they are governed by film diffusion (Mohan and Singh 2002).



ADSORPTION ISOTHERM

The experimental data for the uptake of Cu^{2+} and Pb^{2+} ions by activated maize cob over the studied concentration range were processed in accordance to the following isotherms: Langmuir, Freundlich, Harkins and Jura, Halsey, Temkin and Dubinnin- Radushkevich isotherms.

LANGMUIR ISOTHERM

This model suggests that the sorption occurs on homogenous surface by monolayer sorption without interaction between the sorbed molecules. The model assumes uniform energies of adsorption onto the surface. It is valid for monolayer sorption on a surface containing finite number of binding site and no transmigration of sorbate in the plane of the surface.

The linearised Langmuir isotherm equation is given by

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 $\frac{C_e}{q_e} = \frac{1}{q_{\max}K_L} + \frac{1}{q_{\max}}C_e$

where q_{max} is the maximum metal ions uptake per unit mass of adsorbent (mg/g), which is related to the adsorption capacity, K_L is Langmuir adsorption constant (L/mg) and is related to the measure of affinity of adsorbate for the adsorbent, C_e is the metal ion residual concentration in solution, q_e is equilibrium metal ion concentration on the adsorbent (mg/g). A plot of $\frac{C_e}{q_e}$ versus C_e yields a straight-line graph which has an intercept and slope which correspond to $\frac{1}{q_{max}K_L}$ and $\frac{1}{q_{max}}$ respectively, from where q_{max} and K_L can be calculated. To confirm the favorability of an adsorption process to Langmuir isotherm, the essential features of the isotherm can be expressed in terms of a dimensionless constant called separation factor or parameter R_L which can be calculated as

 $R_{\rm L} = \frac{1}{1 + K_{\rm L}C_{\rm c}}$

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where C_o is the highest initial adsorbate concentration (mg/g). The value of R_L indicates whether the isotherm is irreversible (R_L =0), favourable ($0 < R_L < 1$), linear (R_L = 1) or unfavourable (R_L >1) (Kadirvelu and Namasivayam 2003).

FREUNDLICH ISOTHERM

Freundlich isotherm gives the relationship between equilibrium liquid and solid phase capacity based on the multilayer adsorption representing heterogenous surface properties. This isotherm is linearised as

$$\log q_e = \log K_f + \frac{1}{n} \log C_e$$

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where q_e = solid phase concentration in equilibrium

 $C_e = liquid$ phase metal ion concentration at equilibrium,

 $\frac{1}{n}$ = intensity adsorption (heterogeneity factor)

K_f = Freundlich constant (multilayer adsorption capacity)

The magnitude of n gives an indication of the favourability of adsorption. It is generally stated that the value of n in the range 2-10 represent good, 1-2 moderately good and less than 1 poor adsorption characteristics (Aksu and Kutsal 1991). A plot of Log q_e versus Log C_e gives a straight line. The values of n and K_f are determined from the slope and intercept of the graph.

HARKINS AND JURA ISOTHERM

The Harkins and Jura isotherm can be expressed as (Bazar 2006, Harkins and Jura 1944) as $\frac{1}{q_e^2} = \frac{B}{A} - \frac{1}{A} \log C_e$ 19

The isotherm equation accounts for multilayer adsorption and can be explained by the existence



of a heterogenous pore distribution. The Harkins-Jura isotherm parameters were obtained from the plots of $\frac{1}{q_e^2}$ against Log C_e. These yields a straight line graph which has slope and intercepts which correspond to $-\frac{1}{A}$ and $\frac{B}{A}$ respectively.

HALSEY ISOTHERM

Halsey proposed an expression for condensation of a multilayer which can be linearised as: $\ln q_e = \frac{1}{n_H} \ln K_H - \frac{1}{n_H} \ln C_e \qquad 20$ This equation is suitable for multilayer adsorption. A plot of ln q_eversus ln C_e yields slope and intercept which corresponds to $-\frac{1}{n_H}$ and $\frac{1}{n_H} \ln K_H$ respectively.

TEMKIN ISOTHERM

Temkin and Pyzhev (1940) studied the heat of adsorption and the adsorbent-adsorbate interaction on the surfaces. The Temkin isotherm equation is given as

 $q_e = B \ln K_T + B \ln C_e$ 21 Where $B = \frac{RT}{b}$, T (K) is the absolute temperature, R is the universal gas constant (8.314J/mol), K_T is the equilibrium binding constant or adsorption potential (L/mg), q_e (mg/g) and C_e (mg/L) are the amount of adsorbed at equilibrium and equilibrium concentration respectively, and B is related to the heat of adsorption (kJ/mol). A linear plot of q_e versus lnC_e describes the Temkin isotherm for the adsorption of the metal ions (Cu²⁺ and Pb²⁺) onto the activated maize cob adsorbent. The Temkin constants B and K_T were determined from the slope and intercept of the linear plots respectively.

DUBININ-RADUSHKEVICH (D-R) ISOTHERM

Characteristics of adsorption can also be studied by applying the Dubinin- Radushkevich (D-R) model whose linear form is written as

 $\ln q_e = \ln q_m - \beta \varepsilon^2$ 22

where q_m = maximum adsorption capacity (mg/g),

 β = activity coefficient (mol²/J²), R = gas constant (8.314 J/mol/K),

T = temperature in Kelvin (K), ε = Polanyi or adsorptive potential.

 $\varepsilon = RTln\left(1 + \frac{1}{C_{\rm e}}\right)$

β was further used to calculate the mean free adsorption energy E(kJ/mol) using the equation $E = \frac{1}{\sqrt{2 \text{ B}}}$ 24

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The values of q_m , β and E for adsorption of Cu²⁺ and Pb²⁺ ions onto the adsorbent were obtained from the linear plot of ln q_e versus ϵ^2 . The slope represents – β while the intercept represents ln q_m .

RESULTS AND DISCUSSION

Adsorbent characterization

Scanning Electron Microscopy (SEM) STUDY

Scanning electron microscopy (SEM) gives the morphological evidence of amc which is shown in Fig 1a-1c. Significant number of pores was observed in amc structure. Due to the well-developed active pore spaces created by phosphoric acid activation, activated maize cob had high surface area and high porosity resulting in its greater adsorption capacity. This makes it a very good biosorbent for adsorptive removal of heavy metals from aqueous wastewater.





Fig. 1 Scanning electron microscopy (SEM) of activated Maize Cob (a)1000x (b) 2500x (c) 9900x

Fourier Transformation Infrared (FTIR) Study

The FTIR spectroscopy is a well known method for identification of functional groups and quantitative analysis of samples. In order to gain better insight into the surface functional groups available on the surface of the adsorbents, its FTIR spectrum was recorded as shown in Fig 2.

When compared to the FTIR spectra of raw maize cob (Okorocha et. al. 2019), It is quite clear form the spectra that some peaks shifted due to activation and some others disappeared after the treatment with phosphoric acid. The peaks at 1040.63 cm⁻¹ and 1257.74 cm⁻¹ represent C-O stretching in alcohol, phenols, esters or the P=O in phosphate esters. The absorption bands at 1433.16 cm⁻¹ and 1633.76 cm⁻¹ show the C-H asymmetric bending and the C=C alkene/ aromatic skeletal stretching respectively. 2356.13 cm⁻¹ band is attributed to C≡N. The peaks at 2927.08 cm⁻¹ and 3444.02 cm⁻¹ are due to C-H stretching and O-H stretching (from carboxylic acid and alcohols)/N-H (from amine or amide) respectively. The O-H and N-H groups are responsible for intermolecular hydrogen bonding on the surface. 3994.71 cm⁻¹ peak is due to C-H terminal alkyne.

Band position (cm ⁻¹)	Bonds/functional group
1040.63	C-O stretching from carboxylic acid, alcohol
1254.74	C-O from phenol, esters, P=O in phosphate esters
1433.16	C-H asymmetric bending from alkane
1633.76	C=C from alkene/aromatic ring
2356.13	C≡N stretching from nitrile
2927.08	C-H stretching
3444.02	O-H stretching from carboxylic acid/alcohol
3994.71	C-H from terminal alkyne

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Fig.2: FTIR spectra of activated maize cob (amc) EQUILIBRIUM STUDIES

4.2.1 Effect of contact time

The time taken to attain equilibrium for Cu^{2+} and Pb^{2+} at neutral pH, temperature of 27°C and moderate speed at 150 rpm using 2 g of activated maize cob is shown in Fig 3. The percentage removal of Pb^{2+} by the adsorbent increases and attains equilibrium at 20 minutes while that of

Cu²⁺ increases and attains equilibrium at 30 minutes respectively after which desorption takes

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place in both cases. The results show that maximum adsorption of both metals ion was achieved at a lower contact time for the activated maize cob. This is because activating an adsorbent helps to open up the pores (active sites) where adsorption takes place (Chowdhury *et. al.*, 2011a). The decrease in percentage removal of metal ion after reaching the maximum adsorption may be due to the saturation of adsorption sites of the adsorbents with the metal ions (Chowdhury *et. al.*, 2011b). It may also be due to the breakage of newly formed weak adsorption bonds due to constant agitation.



Fig. 3: Effect of contact time on adsorption of Cu^{2+} Fig. 4: Effect of adsorbent dosage on adsorption and Pb^{2+} onto activated maize cobof Cu^{2+} and Pb^{2+} onto activated maize cob

EFFECT OF ADSORBENT DOSAGE

The effects of dosage of the adsorbent on Cu^{2+} and Pb^{2+} are shown in Fig. 4. The dependence of Cu^{2+} and Pb^{2+} sorption on the adsorbent dosage was studied by varying the amount of adsorbent dose while keeping other parameters (pH, temperature, concentration of metal ion and contact time) constant. It can be inferred that percentage removal for both metal ions increases with increase in adsorbent dosage from 2 g to 10 g. The increase in Cu^{2+} and Pb^{2+} percentage removal with increase in adsorbent dose is due to the greater availability of the exchangeable sites or surface area and functional groups at higher dosage (Namasivayan et. al., 1998 and Garg et. al., 2007). These functional groups were important in the formation of Van der waals bonding which play a major role in binding metals to the adsorbent during adsorption process. Because of increase in the adsorbent dosage, the amount of metal ions adsorbed per unit mass (q_e) decreases (Garg et. al., 2007).

EFFECT OF INITIAL CONCENTRATION OF ADSORBATE

The effect of initial concentration of adsorbate (Cu^{2+} and Pb^{2+}) on the adsorbent is shown in Fig.5. The initial concentration provides a driving force to overcome all mass transfer resistances of the metal ions in aqueous and solid phase (Malkoc et al. 2005). The amount of metal ion adsorbed increases with increase in initial metal ion concentration. The results showed that initial concentration of the metal ions (Cu^{2+} and Pb^{2+}) increases as the amount of metal ion adsorbed increases for the adsorbent. For an increase in initial concentration of metal ions from 50 to 250 mg/L, the amount of Cu^{2+} adsorbed increases from 2.417 to 11.076 mg/g while for Pb^{2+} it increases from 2.472 to 11.127 mg/g. The increase in amount of metal adsorbed (adsorption capacity) is due to the higher adsorption rate and the utilization of active sites available for the adsorption at higher concentration (Siti *et al.*, 2013).

EFFECT OF PH

The effects of pH on the adsorption of Cu^{2+} and Pb^{2+} onto adsorbents are shown in Fig.6. The effect of solution pH on biosorption could be related to the active sites (surface functional groups on the biomass cell walls) and also to the chemistry of the solute in the solution. The percentage removal of Cu^{2+} and Pb^{2+} for the adsorbent increases with increasing pH from 2 to 12.



This is because at lower pH, the overall surface charge on the adsorbent will be positive, which will inhibit the approach of positively charged metal cations, consequently reducing metal ion binding on the adsorbent surface. At lower pH, the H⁺ ions compete effectively with the metal ions causing a decrease in adsorption capacity and percentage removal. At higher pH, the adsorbent surface is negatively charged thereby encouraging more metal ion uptake due to the electrostatic forces of attraction between the negatively charged adsorbent surface and the positively charged metal ion. This is consistent with the observation of Lisa et al. 2004 and Xiao et al. 2009.

EFFECT OF TEMPERATURE

The effects of temperature on the adsorption of metal ions onto the bio sorbents are shown in Fig.7. The percentage removal as well as adsorption capacity of Cu^{2+} increases with increase in temperature. This is because increase in temperature results in widening of pores on the active sites of the adsorbent which create more room for greater adsorption. Increase in adsorption with temperature may also be due to the increase in number of active adsorption sites (Domenico and Schwartz 1990) generated as a result of breaking of some internal bonds near edge of active sites in the adsorbents (Pandey et al. 1986). The increase showed that the adsorption of Cu^{2+} ions by activated maize cob is endothermic. The percentage removal as well as adsorption capacity of Pb^{2+} decreases with increase in temperature. Decrease in adsorption capacity for Pb^{2+} at higher temperature may be due to the damage of active binding sites in the biomass (Ajmal *et. al.*, 2003). It may equally be due to the fact that increase in temperature leads to increase in kinetic energy of Pb^{2+} ions and therefore weakening of the forces of attraction between the Pb^{2+} ions and the adsorbents. This results in decrease in percentage removal and adsorption capacity. The decrease revealed that the process of adsorption for Pb^{2+} ions by activated maize cob.

THERMODYNAMICS STUDIES

van't Hoff and Gibb's free energy equations were used to study the effect of adsorption of metal ions (Cu²⁺ and Pb²⁺) on activated maize cob are shown in Fig.8 and Fig.9. The enthalpy change Δ H and the entropy change Δ S can be obtained from the slope and intercept of the van't Hoff plot of lnK'_c against 1/T or the Gibbs plot of Δ G against T. The negative values of Gibbs freeenergy change Δ G at various temperatures suggest that the adsorption is rapid and feasible. This could be an explanation for high metal binding capacity shown by the adsorbents. The negative value of Δ G (table 2) decreases with temperature, indicating that the spontaneous nature of Cu²⁺ ion bio sorption is inversely proportional to the temperature (Han 2005 and Aksu 2002). The values of enthalpy change Δ H and entropy change Δ S obtained for adsorption of Cu²⁺ ions onto activated maize cob is 22.88kJ/mol and 92.12 respectively as can be seen in table 2. The positive value of Δ H confirms the endothermic process of adsorption (sag and Kutsal, 2000). This result is also supported by the increase in the value of adsorption capacity of



adsorbent with the rise in temperature. The increasing sorption capacity of the adsorbent with temperature is due to the enlargement of pores and/or the activation of the adsorbent surface (Han 2006). Additionally, positive value of ΔS shows the increased degree of free active sites at the solid-liquid interface during the adsorption process.

However, for the biosorption of Pb²⁺ ions onto the adsorbent, the values of enthalpy change ΔH and entropy change ΔS are both negative (table 2). The negative values of ΔH indicated the exothermic behaviour of the reaction. This shows that the interaction of Pb²⁺ ions onto the adsorbents is an energetically stable exothermic process and that adsorption occurred through a bonding mechanism (Rounak sharrif et al. 2011 and Elsayed et al. 2007). The negative values for ΔG , ΔH and ΔS of Pb²⁺ ions confirmed that the adsorption processes proceed more at lower temperature and done via enthalpy effect.



(Fig.8: Van't Hoff plot of adsorption of Cu^{2+} and Pb^{2+} on amc) (Fig.9: Gibb's plot of adsorption of Cu^{2+} and Pb^{2+} on amc) Table 2: Thermodynamic parameters of adsorption of Cu^{2+} and Pb^{2+} onto amc

Temperature (K)	1/Temperature (K-1)	ln Kc	ΔG (kJ/mol)	ΔH (kJ/mol)	ΔS (J/mol/K)
Pb ²⁺					
293	0.00341	3.92	-9.55		
303	0.00330	3.13	-7.88	-32.26	-79.50
313	0.00319	2.67	-6.95		
323	0.00310	2.23	-5.99		
333	0.00300	2.10	-5.81		
343	0.00292	1.99	-5.67		
Cu ²⁺					
293	0.00341	1.74	-4.24		
303	0.00330	2.03	5.11		
313	0.00319	2.29	-5.96	22.88	92.12
323	0.00310	2.43	-6.53		
333	0.00300	2.70	-7.48]	
343	0.00292	3.22	-9.18]	

ADSORPTION KINETICS STUDIES

Pseudo first order model did not provide a good fit to the experimental data as seen in the low value of R^2 in table 3. Equally, the theoretical and experimental equilibrium adsorption capacity q_e differs considerably thus confirming the inability of pseudo first order in explaining the adsorption of Cu²⁺ and Pb²⁺ onto activated maize cob.

Pseudo second order kinetic model provides a good fit with high R² values (Kumar and Porkodi, 2007) of 0.999 (table 3) for each metal ion and linearity of the plot (Fig.10). In addition, there is good correlation between the theoretical and experimental adsorption capacity, thus confirming that the adsorption of Cu²⁺ and Pb²⁺ onto activated maize cob followed pseudo second order model. This suggests that the metal uptake process is due to chemisorption which can occur by the polar functional groups of lignin which include alcohols, aldehydes, ketones, acids, phenolic hydroxides and ethers as chemical bonding agents (Ho and Mckay, 1999, Ho 2003, Vadivelan et



al. 2005). A similar result was previously reported by Ho (2003), Chowdhury et. al (2010), and Okorocha et. al. (2019) for Cu²⁺ onto tree fern adsorbent, Pb²⁺ ion onto palm oil fuel ash POFA and respectively Cu²⁺ and Pb²⁺ onto raw maize cob (rmc).



Fig.10: Pseudo-second order for Fig.11: Boyd Kinetic model plot for Adsorption of Cu²⁺ and Pb²⁺ onto amc adsorption of Cu²⁺ and Pb²⁺ onto amc

Power function and Elovich model do not provide good fit for adsorption of Cu²⁺ and Pb²⁺ onto activated maize cob as can be seen by poor R^2 values. The Power function constants **a** and **b**; the Elovich constants α and β as well as their R² values are shown in table 4 (figures not shown).

The intra-particle diffusion model was used in explaining the adsorption mechanism. The nonlinearity of the Weber Morris plots (not shown) for the adsorption of Cu^{2+} and Pb^{2+} onto activated maize cob suggested that intra-particle diffusion was not the only rate limiting step, and that some other mechanism along with intra-particle diffusion is involved. The Weber Morris constant k_{id} and C are given in table 4.

Boyd kinetic model was used to determine the actual rate controlling step involved in this study. Because the Boyd kinetic model plot (Fig.11) is neither linear nor passes through the origin, film diffusion is the rate limiting step involved for the adsorption of Cu^{2+} and Pb^{2+} onto activated maize cob (Mohan and Singh 2002). Boyd kinetic model constants B, C and R²of the plot are shown in table 4.

Pseudo-first order model			Pseudo-second order model				
qe (exp) (mg/g)	k1 (min ^{.1})	q _e (cal) (mg/g)	R ²	h (mg/g/min)	k2 (g/mg/min)	qe (cal) (mg/g)	R ²
Pb ²⁺							
4.79	0.02280	0.0248	0.235	9.497	0.441	4.64	0.999
Cu ²⁺							
4.71	0.003915	0.0615	0.007	25.707	1.215	4.60	0.999

Table 3: Pseudo-first and second order kinetic model parameters for Cu^{2+} and Pb^{2+} adsorption onto a mc

Table 4: Elovich, Power function, Intra-particle and Boyd kinetic model parameters for Cu²⁺ and Pb²⁺

adsorption onto amc						
Elovich	α (mg/g/min)	β (mg/g/min)	R ²			
Pb ²⁺	0	-55.56	0.034			
Cu ²⁺	3.683x10 ⁶¹	32.26	0.105			
Power function	Α	В	R ²			
Pb ²⁺	4.78	-0.004	0.050			
Cu ²⁺	4.50	0.007	0.122			
Intra-particle diffusion	k _{id} (mg/g/min ^{0.5})	C (mg/g)	R ²			
Pb ²⁺	-0.009	4.760	0.073			
Cu ²⁺	0.007	4.568	0.053			
Boyd model	B (min ⁻¹)	С	R ²			

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Pb²⁺

Cu²⁺

Table 5: Isotherm model parameters for the adsorption of Cu²⁺ and Pb²⁺ ions onto amc.

-0.023

-0.004

4.789

3.864

0.235

0.007



Isotherm	Parameters		
langmuir	q _{max} (mg/g)	K _L (Lg ⁻¹)	R ²
Pb ²⁺	12.5	0.180	0.952
Cu ²⁺	14.5	0.094	0.970
Freundlich	K _f (mg/g)(L/mg) ^{1/n}	n	R ²
Pb ²⁺	2.936	2.583	0.988
Cu ²⁺	1.850	1.875	0.999
Harkins and Jura	Α	В	R ²
Pb ²⁺	10.616	1.349	0.931
Cu ²⁺	7.692	1.350	0.867
Halsey	n _H	K _H	R ²
Pb ²⁺	2.613	0.059	0.987
Cu ²⁺	1.880	0.308	0.999
Temkin	B (kJ/mol)	K _T (L/g)	R ²
Pb ²⁺	2.105	3.981	0.907
Cu ²⁺	2.966	1.111	0.960
D-R	q _m (mg/g)	E (kJ/mol)	R ²
Pb ²⁺	7.765	1.678	0.745
Cu ²⁺	8.070	0.742	0.806

The Langmuir plots (Fig 12) are linear with a reasonably high linear regression coefficient R^2 values (table 5) suggesting that the adsorption process obeys the Langmuir model. In addition, the R_L values of Cu^{2+} and Pb^{2+} adsorption onto the adsorbent are between 0 and 1, showing that the Langmuir isotherm is favourable.



Fig 12: Langmuir adsorptionFig 13: Freundlich isotherm plot of Fig 14: Harkins and Jura isotherm plotisotherm of Pb2+ and Cu2+ onto amcadsorption of Pb2+ and Cu2+ onto amc

FREUNDLICH ISOTHERM

The K_f values and the adsorption intensities n (table 5) obtained from the Freundlich model plots (Fig 13) suggest that the metal binding affinity of Pb²⁺ onto activated maize cob is higher than of Cu²⁺. The higher value of K_f indicates higher adsorption capacity for metal ions and the values of n lies between 1-10 indicating favorable adsorption (Lakatos *et. al.*, 2002; Mohamed *et. al.*, 2012). The linear regression coefficients R² of the experimental data show that the adsorption of Cu²⁺ and Pb²⁺ ions onto the adsorbent fitted well to the Freundlich isotherm model.

HARKINS AND JURA ISOTHERM

The summary of Harkins and Jura isotherm model parameters obtained from the Harkins and Jura isotherm plots (Fig 14) is shown in table 5. The correlation coefficient value R^2 of Pb^{2+} adsorption is higher than that of Cu^{2+} . This shows that adsorption of Pb^{2+} onto the adsorbents fit better for this isotherm than Cu^{2+} .

HALSEY ISOTHERM

From table 5, it can be seen that the correlation coefficient values R^2 for adsorption of Cu^{2+}

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and Pb²⁺ ions onto activated maize cob are both high. This shows that adsorption of Cu^{2+} and Pb²⁺ fits Halsey isotherm model. The fitting of the experimental data to Halsey isotherm equation attest to the heteroporous nature of the adsorbents (Halsey, 1948).



Fig 15: Halsey isotherm plotFig 16: Temkin isotherm plot of adsorptionFig 17:D-R isotherm plot ofof adsorption of Pb2+ and Cu2+ amcof Pb2+ and Cu2+ onto amc adsorption of Pb2+ and Cu2 ontoamc

TEMKIN ISOTHERM

Assessment of the values of correlation coefficient R² of Temkin isotherm plot (Fig 16) showed that Temkin model is another good model for the description of the adsorption of the metal ions by the adsorbent. Their values are all high but lower than those of Langmuir, Freundlich, Harkins and Jura and Halsey isotherm models.

DUBININ-RADUSHKEVICH (D-R) ISOTHERM

The non-linearity of D-R plot (Fig 17) showed that D-R isotherm is not a good model for the description of action of Pb^{2+} and Cu^{2+} onto amc. From table 5, it can be observed that the values of mean D-R energy E are below 8kJ/mol indicating physical adsorption. However, the value of correlation coefficient R² are low suggesting that physisorption may not have played a dominant role in the adsorption of Cu^{2+} and Pb^{2+} ions onto activated maize cob.

CONCLUSION

In this study, adsorption process for the removal of Cu²⁺ and Pb²⁺ from aqueous solution by using activated maize cob has been presented. For the different operational parameters, maximum adsorption of Pb²⁺ was 20 minutes at 20°C while that of Cu²⁺ was 30 minutes at 60°C. Kinetics of adsorption process of Cu²⁺ and Pb²⁺ by the adsorbent is best described by pseudo-second order rate model whereas their mechanism is film diffusion. Adsorption of both metal ions onto amc is feasible since the values of ΔG are negative at various temperatures; Cu²⁺ is endothermic with ΔH being positive while Pb²⁺ is exothermic with negative ΔH value. Isotherm studies revealed that the correlation coefficient R² values are all high and the fitting of this adsorption process is in order of Freundlich > Halsey > Langmuir > Temkin > Harkins and Jura > Dubinin-Radushkevich isotherms. Morphological investigation showed that activated maize cob has active pores and ionisable functional groups at the surface which enhance its adsorption capacity. As a result of this study, it may be concluded that locally available maize cob can be activated and used as sorbent for heavy metals removal, representing an effective and environmentally clean utilization of waste matter.

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